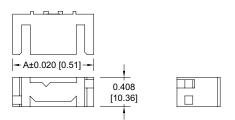
The design of Power Connection Systems Series connectors allows for the development of application specific contact arrangements in a timely manner and at a reasonable price. Thirteen connector housing sizes exist that may accommodate size 20, size 16, size 12, or size 8 contacts (see the Power Connection Systems catalog for connector housing dimensions). After reviewing the dimensions and the following basic information, contact Technical Sales with your current, voltage, and safety requirements. We look forward to working with you to develop a connector for your specific needs.

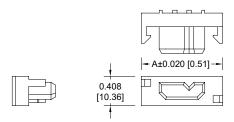
BASIC CONNECTOR DIMENSIONS

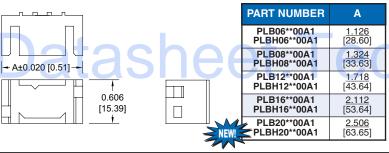
Male Connector Dimensions

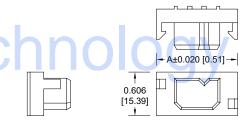


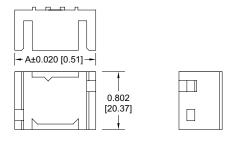
PART NUMBER	A
PLA03**00A1 PLAH03**00A1	<u>1.126</u> [28.60]
PLA04**00A1 PLAH04**00A1	1.324 [33.63]
PLA06**00A1 PLAH06**00A1	<u>1.718</u> [43.64]
PLA08**00A1 PLAH08**00A1	2.112 [53.64]



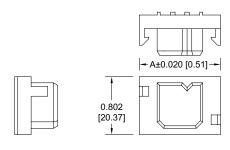




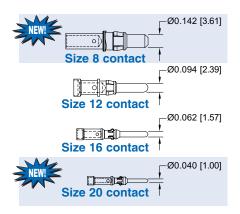




PART NUMBER	Α
PLC09**00A1	1.126
PLCH09**00A1	[28.60]
PLC12**00A1	1.324
PLCH12**00A1	[33.63]
PLC18**00A1	1.718
PLCH18**00A1	[43.64]
PLC24**00A1	<u>2.112</u>
PLCH24**00A1	[53.64]
PLC30**00A1	<u>2.506</u>
PLCH30**00A1	[63.65]



Four Contact Sizes to Choose From



Many Termination Types Can Be Supplied

Straight Solder or Press-Fit Right Angle (90°) Solder Crimp Removable Removable Solder Cup

Popular Options

Sequential Mating Selective Loading

Contact sizes and termination types may be mixed within a single connector.



TECHNICAL INFORMATION

Power **C**onnection Systems 5

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Glass-filled polyester, UL 94V-0. Insulator:

Contact technical sales for availability of high temperature insulator material.

Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76µ] gold over nickel, or 0.000050 [1.27µ] gold Contacts:

Solder coated terminations

optional.

Mounting Clip: Beryllium copper with nickel plate. Glass filled polyester, UL 94V-0.

Mounting Bracket: Brass with tin plate.

Push-on Fastener: Spring tempered copper alloy, tin plate

ELECTRICAL CHARACTERISTICS:

CONTACT CURRENT RATING:

Standard Contact Material: See page 9 for detail information.

High Conductivity

Contact Material: See page 9 for detail information.

INITIAL CONTACT RESISTANCE:

Standard Contact Material: 0.0016 ohms max, per IFC 512-2. Test 2b.

High Conductivity

Contact Material: 0.0007 ohms max. per IEC 512-2, Test 2b.

Insulation Resistance:

5 G ohms per IEC 512-2, Test 3a, Method A.

Voltage Proof: Creepage Distance: 2000 V rms per IEC 512-2, Test 4a, Method C. 0.157 inch [4 mm] minimum.

Clearance Distance:

0.125 inch [3.2 mm] minimum.

Working Voltage: Designed to meet UL 600 VAC and CSA 600 VAC.

Working Temperature: -55°C to +125°C

Contact technical sales for availability of

high temperature insulator material.

ELECTRICAL CHARACTERISTICS OF COMPLIANT PRESS-FIT CONNECTION TO PLATED-THROUGH-HOLE OF PRINTED BOARD:

Initial Contact Resistance

0.064 inch [1.63mm] diameter hole of a 0.125 inch [3.2mm] thick printed board

of Connection:

Less than 1.0 milliohms per IEC 512-2,

Test 2a.

Change in Contact Resistance of Connection After Mechanical, Electrical

or Climactic Conditioning:

Gas Tight Connections

Test:

Less than 0.5 milliohms increase per IEC

512-2, Test 2a.

Less than 0.2 milliohms increase in contact resistance after 1 hour per EIA 364,

TP36 Method One

SHIELDED CONTACT TECHNICAL **CHARACTERISTICS:**

See page 47.



MECHANICAL CHARACTERISTICS: Removable Contacts: Insert con

Insert contact to rear face of insulator. release from front face of insulator. Size 16, 0.062 inch [1.57 mm] diameter male contact. Female contact "closed entry" contact. design for highest reliability.

Removable Contact Retention in Insulator:

Fixed Contacts:

15 lbs. [67N] per IEC 512-8, Test 15a.

Solder cup and printed board terminations. Size 16, 0.062 inch [1.57 mm] diameter male contact. Female contact has "closed entry" design for highest reliability.

Fixed Contact Retention in Insulator:

Contact Terminations:

Resistance to Solder

Iron Heat:

6 lbs. [26N].

 500°F [260°C] for 10 seconds duration per IEC 512-6, Test 12e, 25 watt soldering iron.

Crimp or solder removable contacts from wire sizes 12 AWG [4.0 mm²] through 24 AWG [0.25 mm²]. Straight and Right Angle (90°) solder printed board mount, 0.062 inch [1.57 mm] tail diameter. Compliant termination press-fit. Fixed contact solder cup termination, 18 AWG [1.0 mm²] maximum.

Contact Insertion and Withdrawal Forces:

8 oz. [2.2N] nominal per contact.

Connection Systems:

Connector provides cable to cable, cable to printed board, cable to panel mount and printed board to printed board application.

Sequential Mating System:

Cable and printed board mount connectors. Male contacts provide as many as three mat-

ing lengths.

Locking System:

Insulators provide locking between cable to cable, cable to printed board and cable to

panel mount applications.

Polarizations:

Provided in insulator design. Further polarization in cable connectors can be provided by mixing male contacts in female insulators and female contacts in male insulators.

Mounting to Printed Board:

Mechanical Operations:

Rapid installation push-on fasteners. Self-tapping screws for compliant connectors. 500 operations per IEC 512-5.

MECHANICAL CHARACTERISTICS OF COMPLIANT PRESS-FIT CONNECTORS:

Press-Fit Contact Bi-Spring Construction, Compliant

Termination:

Contact Retention in Insulator and 0.125 inch

[3.2mm] thick printed board:

0.0695 inch [1.77mm] diameter with 0.050 inch [1.27mm] lead-in diameter. Offered with two termination lengths.

5 lbs. [22N] minimum combined retention forces per MIL-STD-2166, Type III compliant contact classification, after third repair- replacement of contact in insulator and plated-through-hole, 0.064 inch [1.63mm] diameter in a 0.125 inch [3.2mm] thick printed board.

Vibration:

No electrical discontinuity of 1μ second or greater when tested per MIL-STD-1344, Method 2005, Test conditioning

Initial Press-In Force of Individual Contact into Plated-Through-Hole:

Initial Push-Out Force of

10 lbs. [44N] average when pushed into a 0.064 inch [1.63mm] Ø hole in a 0.125 inch [3.2mm] thick printed board.

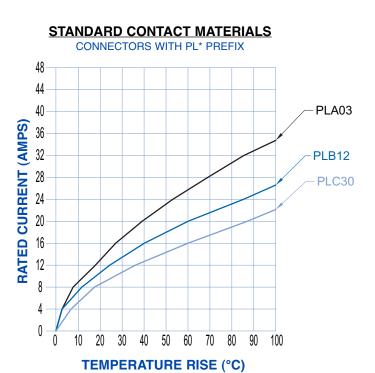
Individual Contact into Plated-Through-Hole:

8.5 lbs. [38N] average when pushed out of an 0.064 inch [1.63mm] Ø hole in a 0.125 inch [3.2mm] thick printed board.

U.L. Recognized* File #E49351

CSA Recognized File #LR54219

TEMPERATURE RISE CURVE



CONNECTORS WITH PL*H PREFIX OR "S" SUFFIX ON CRIMP CONTACTS PLAH03 48 44 40 PLBH12 (AMPS) 36 32 PLCH30 RATED CURRENT 28 24 Updated this chart 20 with high 16 conductivity 12 information

80 90 100

70

TEMPERATURE RISE (°C)

HIGH CONDUCTIVITY CONTACT MATERIALS

TEST DETAIL: Each curve was developed using individual connector bodies fully loaded with contacts. All power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted with connectors in static air. Terminations of test connectors were straight compliant press-fit to right angle (90°) solder. See page 4 for more information.

0

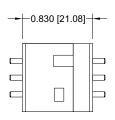
20 30 40 50 60

CONTACT CURRENT RATINGS						
CONNECTOR STANDARD CONNECTOR VARIANT CONTACTS CONNECTOR CONDUCTIVITY CONTACTS						
PLA03	32 amps	PLAH03	42 amps			
PLB12	25 amps	PLBH12	32 amps			
PLC30	18 amps	PLCH30	24 amp			

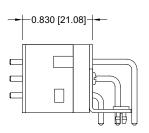
Temperature rise curves and contact current ratings were developed for the specific connector variants shown when tested in accordance with UL1977.

This information is provided so that the user can make comparisons between various connector sizes and contact materials.

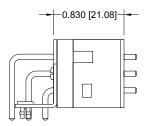
MATING DIMENSIONS (FULLY MATED)



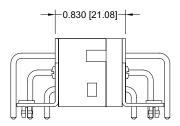
Straight Board Mount Male to Straight Board Mount Female



Straight Board Mount Male to Right Angle (90°) Board Mount Female



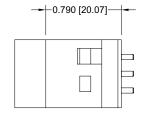
Right Angle (90°) Board Mount Male to Straight Board Mount Female



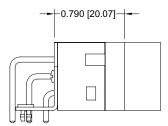
Right Angle (90°) Board Mount Male to Right Angle (90°) Board Mount Female



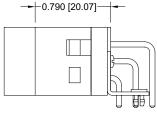
Straight Board Mount Male to Panel Mount Female



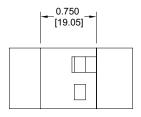
Panel Mount Male to Straight Board Mount Female



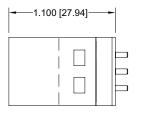
Right Angle (90°) Board Mount Male to Panel Board Mount Female



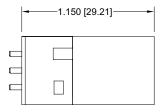
Panel Mount Male to Right Angle (90°) Board Mount Female



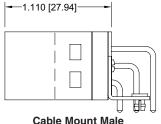
Panel Mount Male to Panel Mount Female



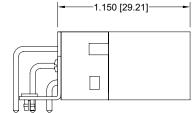
Cable Mount Male to Straight Board Mount Female



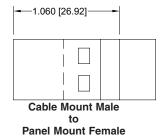
Straight Board Mount Male to Cable Mount Female

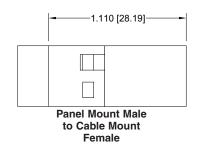


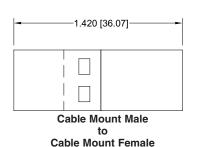
Cable Mount Male to Right Angle (90°) Board Mount Female



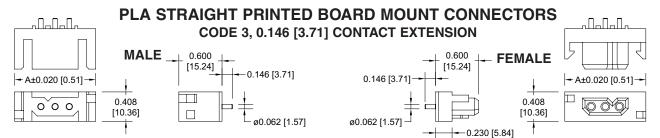
Right Angle (90°) Board Mount Male to Cable Mount Female











Typical part number: PLA03M300A1 PLAH03M300A1

*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	Α	PART NUMBER	Α
PLA03*300A1	1.126	PLA06*300A1	1.718
PLAH03*300A1	[28.60]	PLAH06*300A1	[43.64]
PLA04*300A1	1.324	PLA08*300A1	<u>2.112</u>
PLAH04*300A1	[33.63]	PLAH08*300A1	[53.64]

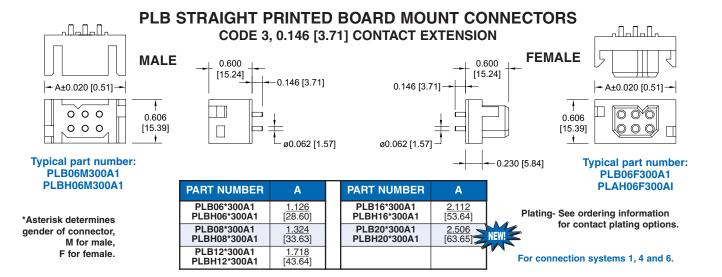
Plating- See ordering information for contact plating options.

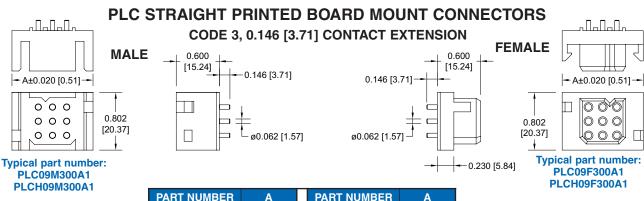
Typical part number:

PLA03F300A1

PLAH03F300A1

For connection systems 1, 4 and 6.





*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	Α	PART NUMBER	A
PLC09*300A1	<u>1.126</u>	PLC24*300A1	<u>2.112</u>
PLCH09*300A1	[28.60]	PLCH24*300A1	[53.64]
PLC12*300A1	1.324	PLC30*300A1	<u>2.506</u>
PLCH12*300A1	[33.63]	PLCH30*300A1	[63.65]
PLC18*300A1 PLCH18*300A1	1.718 [43.64]		

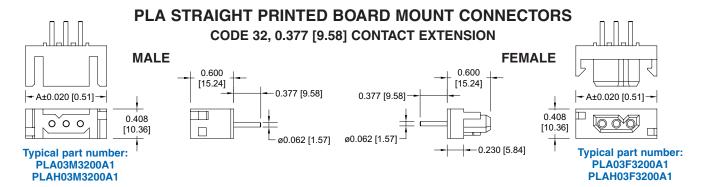
Plating- See ordering information for contact plating options.

For connection systems 1, 4 and 6.



STRAIGHT SOLDER PRINTED BOARD CONNECTOR

Power Connection Systems

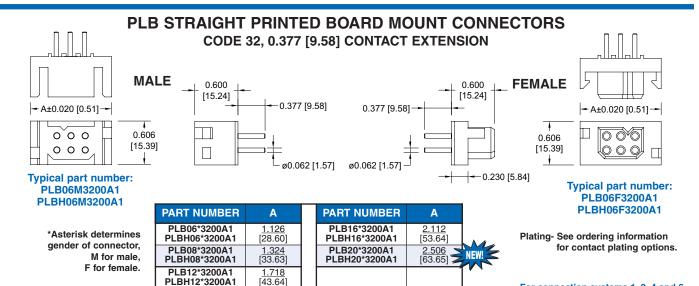


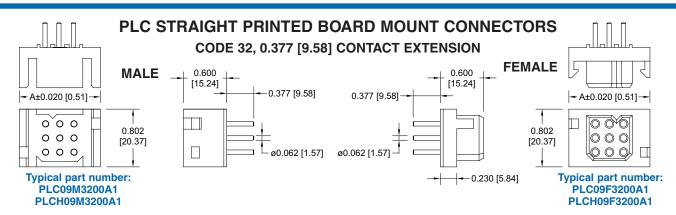
*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	Α	PART NUMBER	Α
PLA03*3200A1	<u>1.126</u>	PLA06*3200A1	1.718
PLAH03*3200A1	[28.60]	PLAH06*3200A1	[43.64]
PLA04*3200A1	<u>1.324</u>	PLA08*3200A1	<u>2.112</u>
PLAH04*3200A1	[33.63	PLAH08*3200A1	[53.64]

Plating- See ordering information for contact plating options.

For connection systems 1, 3, 4 and 6.





*Asterisk determines gender of connector, M for male, F for female.

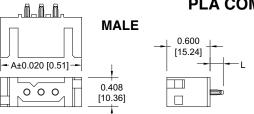
PART NUMBER	Α	PART NUMBER	Α
PLC09*3200A1	<u>1.126</u>	PLC24*3200A1	<u>2.112</u>
PLCH09*3200A1	[28.60]	PLCH24*3200A1	[53.64]
PLC12*3200A1	<u>1.324</u>	PLC30*3200A1	<u>2.506</u>
PLCH12*3200A1	[33.63]	PLCH30*3200A1	[63.65]
PLC18*3200A1 PLCH18*3200A1	<u>1.718</u> [43.64]		

Plating- See ordering information for contact plating options.

For connection systems 1, 3, 4 and 6.

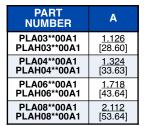
For connection systems 1, 3, 4 and 6.

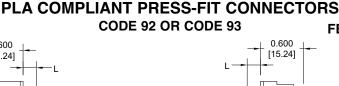




Typical part number: PLA03M93ST30A1 PLAH03M93ST30A1

**Asterisks determine gender of connector, M for male, F for female and contact code 92 or 93.



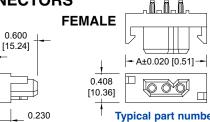


See page 60 for Installation Tooling. [5.84]

Plating- See ordering information for contact plating options.

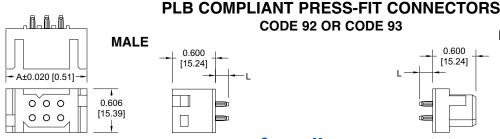
For connection systems 1,4 and 6.

* MOUNTING SCREWS CAN BE SUP-PLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER, SEE PAGE 63.



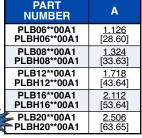
Typical part number: PLA03F93ST30A1 PLAH03F93ST30A1

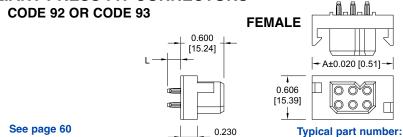
CONTACT CODE	L	PCB THICKNESS	SCREW CODE			
92	0.183 [4.65]	<u>0.093</u> [2.36]	ST2 SS2 ST3	NEW		
93	<u>0.218</u> [5.54]	<u>0.125</u> [3.18]	SS3 ST4 SS4	17		



Typical part number: PLB06M93ST30A1 PLBH06M93ST30A1

**Asterisks determine gender of connector, M for male, F for female and contact code 92 or 93.





[5.84]

for Installation Tooling.

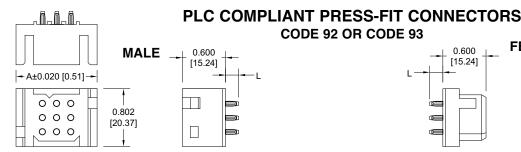
Plating- See ordering information for contact plating options.

For connection systems 1,4 and 6.

* MOUNTING SCREWS CAN BE SUP-PLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 63.

	PLBH06F93ST30A1							
CONTACT CODE	L	PCB THICKNESS	SCREW CODE					
92	0.183 [4.65]	<u>0.093</u> [2.36]	ST2 SS2 ST3	NEW				
93	0.218 [5.54]	<u>0.125</u> [3.18]	SS3 ST4 SS4	1/				

PLB06F93ST30A1

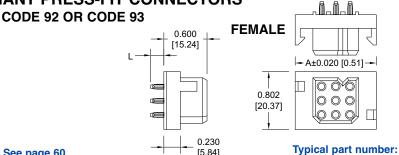


NEW

Typical part number: PLC09M93ST30A1 PLCH09M93ST30A1

**Asterisks determine gender of connector, M for male, F for female and contact code 92 or 93.

NUMBER	A
PLC09**00A1	<u>1.126</u>
PLCH09**00A1	[28.60]
PLC12**00A1	1.324
PLCH12**00A1	[33.63]
PLC18**00A1	<u>1.718</u>
PLCH18**00A1	[43.64]
PLC24**00A1	<u>2.112</u>
PLCH24**00A1	[53.64]
PLC30**00A1	<u>2.506</u>
PLCH30**00A1	[63.65]



See page 60 for Installation Tooling.

Plating- See ordering information for contact plating options.

For connection systems 1,4 and 6.

* MOUNTING SCREWS CAN BE SUP-PLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 63.

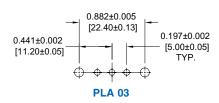
CONTACT CODE	L	PCB THICKNESS	SCREW CODE *	
92	0.183 [4.65]	0.093 [2.36]	ST2 SS2 ST3	
93	0.218 [5.54]	<u>0.125</u> [3.18]	ST3 SS3 ST4 SS4	

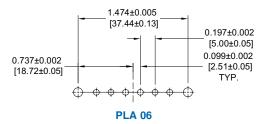
PLC09F93ST30A1

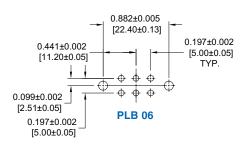
PLCH09F93ST30A1

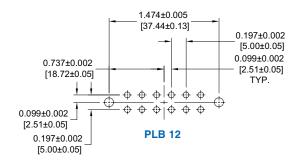


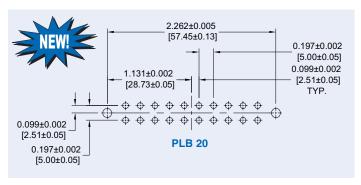
STRAIGHT SOLDER AND COMPLIANT CONTACT HOLE PATTERN

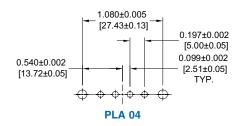


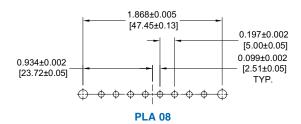


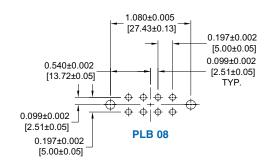


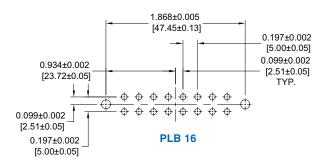












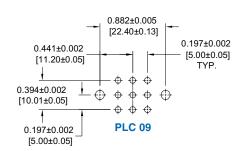
SUGGESTED PRINTED BOARD HOLE SIZES:

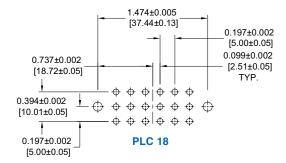
Suggest 0.080 [2.03] $\ensuremath{\emptyset}$ holes in printed board for solder contact termination positions.

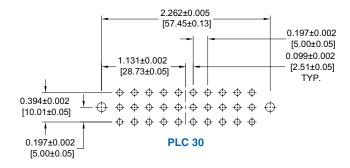
Suggest 0.100 [2.54] \emptyset holes in printed board when mounting connectors with # 2 thread forming screws.

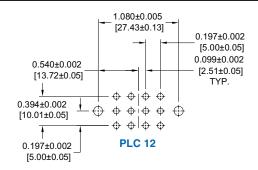
Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

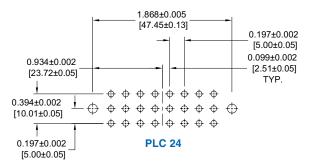
NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.











SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.080 [2.03] \varnothing holes in printed board for solder contact termination positions.

Suggest 0.100 [2.54] Ø holes in printed board when mounting connectors with # 2 thread forming screws.

Suggest 0.123 ± 0.003 [3.15 ±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

Connectors Designed To Customer Specifications

Positronic connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware.

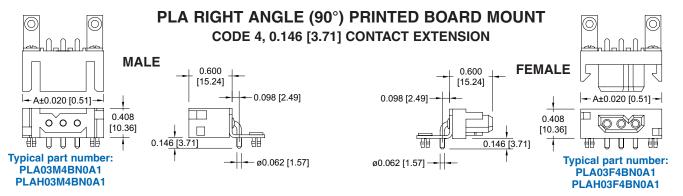
Positronic can develop and tool new connector designs with reasonable price and delivery.

Contact Technical Sales with your particular requirements.



RIGHT ANGLE (90°) SOLDER PRINTED **BOARD CONNECTOR**

Power Connection **S**ystems

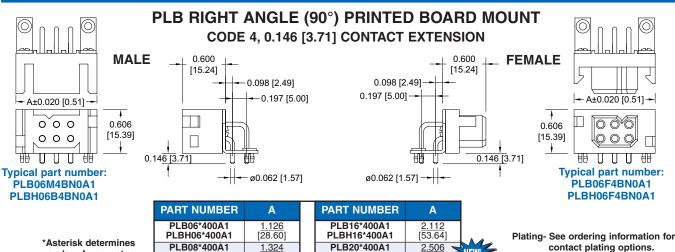


*Asterisk determines gender of connector. M for male, F for female.

PART NUMBER	A	PART NUMBER	A
PLA03*400A1	<u>1.126</u>	PLA06*400A1	<u>1.718</u>
PLAH03*400A1	[28.60]	PLAH06*400A1	[43.64]
PLA04*400A1	<u>1.324</u>	PLA08*400A1	<u>2.112</u>
PLAH04*400A1	[33.63	PLAH08*400A1	[53.64]

Plating- See ordering information for contact plating options.

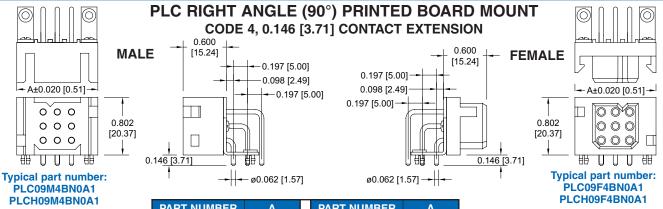
For connection systems 1, 2 and 5.



gender of connector, M for male. F for female.

PART NUMBER	A	PART NUMBER	A	
PLB06*400A1 PLBH06*400A1	<u>1.126</u> [28.60]	PLB16*400A1 PLBH16*400A1	<u>2.112</u> [53.64]	
PLB08*400A1 PLBH08*400A1	<u>1.324</u> [33.63]	PLB20*400A1 PLBH20*400A1	2.506 [63.65]	NEW!
PLB12*400A1 PLBH12*400A1	<u>1.718</u> [43.64]		,	F

For connection systems 1, 2 and 5.



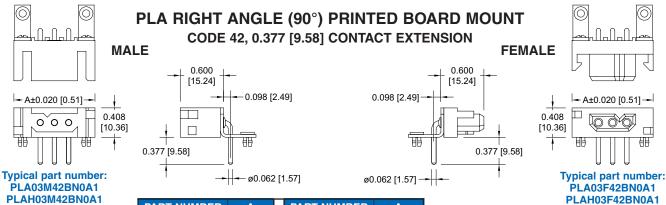
*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	Α	PART NUMBER	A
PLC09*400A1	<u>1.126</u>	PLC24*400A1	<u>2.112</u>
PLCH09*400A1	[28.60]	PLCH24*400A1	[53.64]
PLC12*400A1	<u>1.324</u>	PLC30*400A1	<u>2.506</u>
PLCH12*400A1	[33.63]	PLCH30*400A1	[63.65]
PLC18*400A1 PLCH18*400A1	1.718 [43.64]		

Plating- See ordering information for contact plating options.

For connection systems 1, 2 and 5.





*Asterisk determines gender of connector, M for male, F for female.

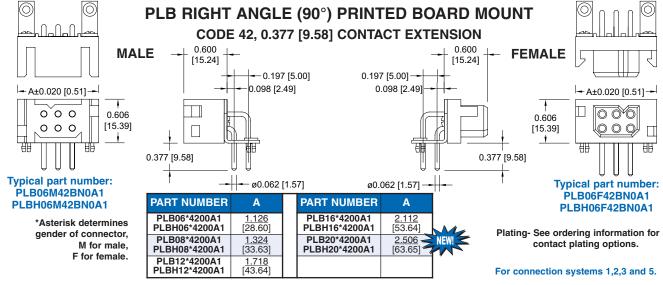
PART NUMBER Α PLA03*4200A1 PLAH03*4200A1 1.126 [28.60] PLA04*4200A1 PLAH04*4200A1 1.324 [33.63]

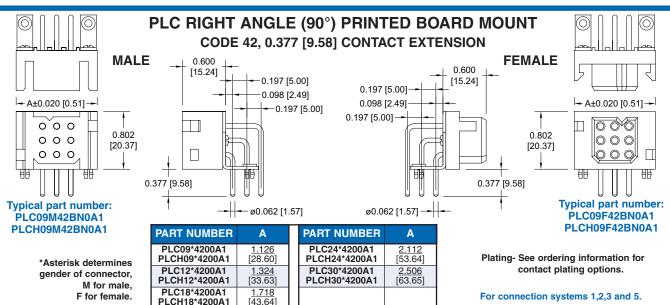
PLCH18*4200A1

PART NUMBER Α PLA06*4200A1 PLAH06*4200A1 1.718 [43.64] PLA08*4200A1 PLAH08*4200A1 2.112 [53.64]

Plating- See ordering information for contact plating options.

For connection systems 1,2,3 and 5.

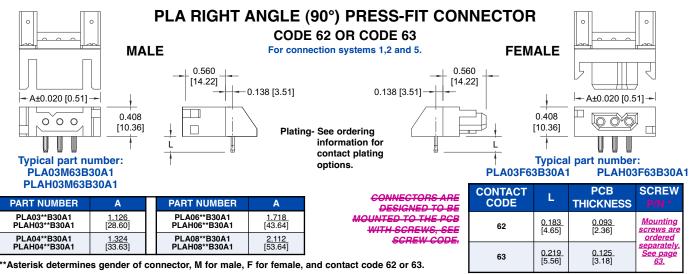


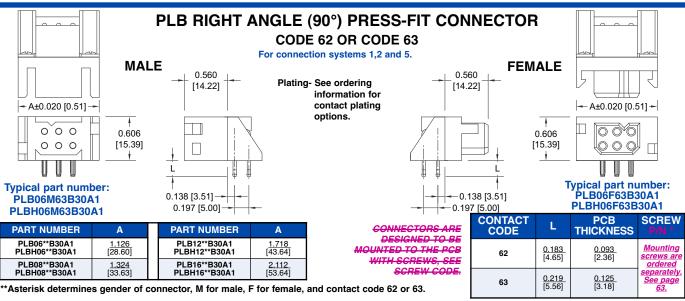


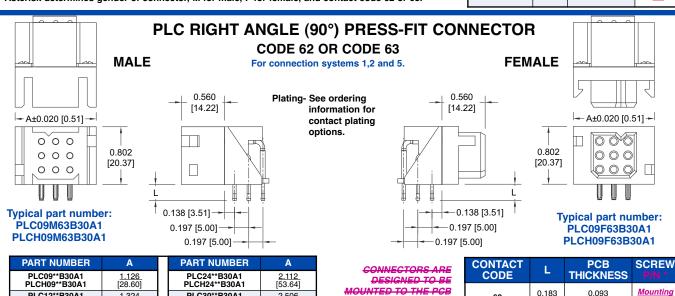


RIGHT ANGLE (90°) PRESS-FIT CONNECTOR FOR USE WITH "FLAT ROCK" TOOLING

Power Connection **S**ystems







^{**}Asterisk determines gender of connector, M for male, F for female, and contact code 62 or 63.

PLC30**B30A1 PLCH30**B30A11

PI C12**B30A1

PLCH12**B30A1 PLC18**B30A1 PLCH18**B30A1 1.324 [33.63]

1.718 [43.64]

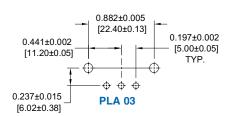
ordered

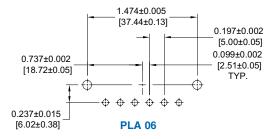
eparately

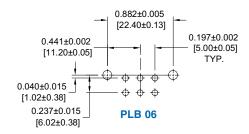
62

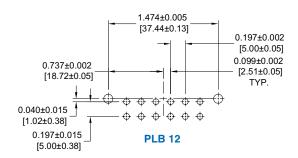
63

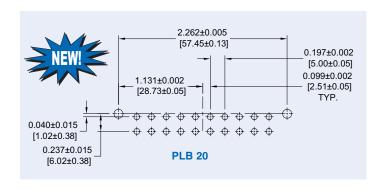
0.219

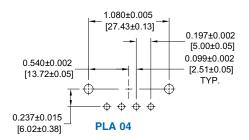


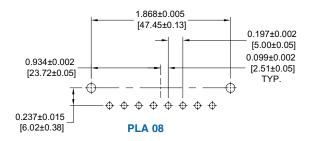


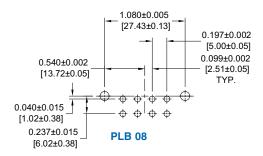


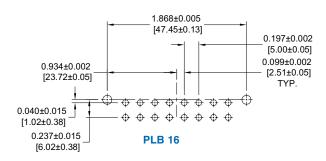


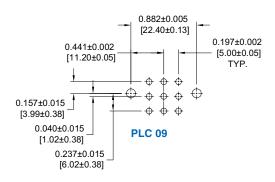










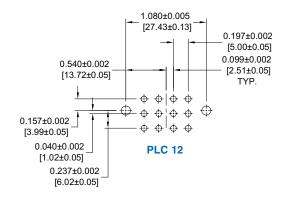


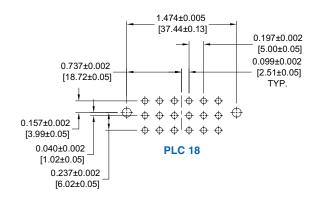
See page 20 for suggested printed board hole sizes.

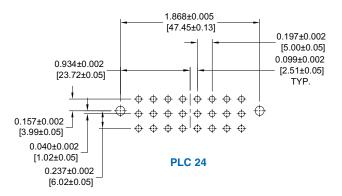


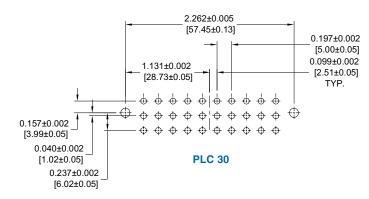
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN AND PANEL MOUNT CONNECTOR Connection WITH SOLDER CUP CONTACTS

Power **S**ystems









SUGGESTED PRINTED BOARD HOLE SIZES:

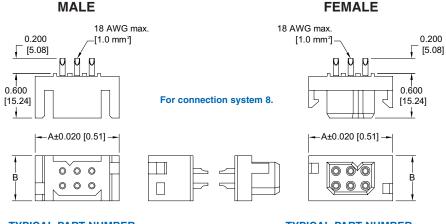
Suggest 0.080 [2.03] Ø holes in printed board for solder contact termination positions.

Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

PANEL MOUNT CONNECTORS WITH SOLDER CUP CONTACTS

CODE 2, 18 AWG [1.00mm²] MAX.



TYPICAL PART NUMBER: PLB06M200A1

TYPICAL PART NUMBER: PLB06F200A1

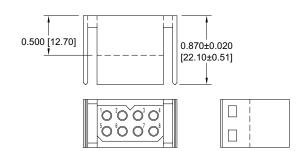
	CONNECTOR VARIANTS	A	В
	PLA03	1.126 [28.60]	0.408 [10.36]
	PLA04	1.324 [33.63]	0.408 [10.36]
	PLA06	1.718 [43.64]	0.408 [10.36]
	PLA08	2.112 [53.64]	0.408 [10.36]
	PLB06	1.126 [28.60]	0.606 [15.39]
	PLB08	1.324 [33.63]	0.606 [15.39]
	PLB12	1.718 [43.64]	0.606 [15.39]
	PLB16	2.112 [53.64]	0.606 [15.39]
No.	PLB20	2.506 [63.65]	0.606 [15.39]
	PLC09	1.126 [28.60]	0.802 [30.37]
	PLC12	1.324 [33.63]	0.802 [30.37]
	PLC18	1.718 [43.64]	0.802 [30.37]
	PLC24	2.112 [53.64]	0.802 [30.37]
	PLC30	2.506 [63.65]	0.802 [30.37]

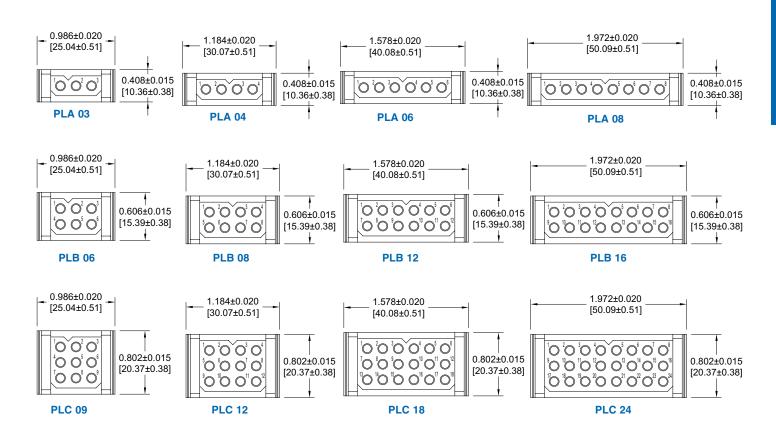


MALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

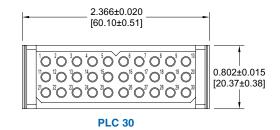
CODE 0 OR CODE 7

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY





For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.



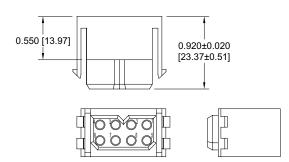
PCS SERIES

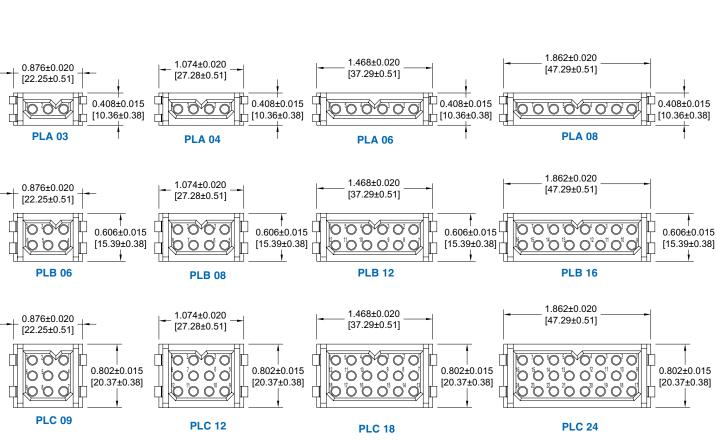


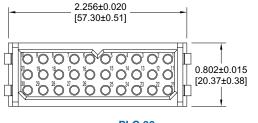
FEMALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS

FEMALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS CODE 0 OR CODE 7

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



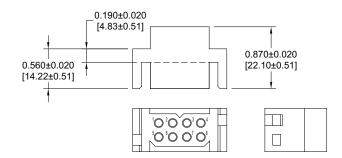


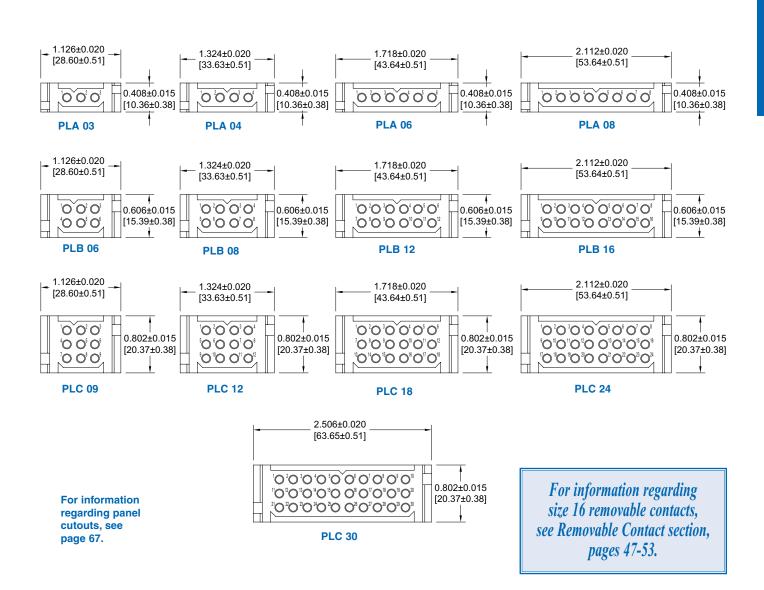


For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

MALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS CODE 1 OR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



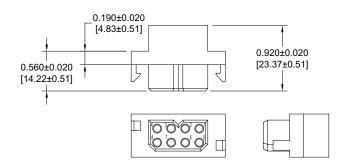


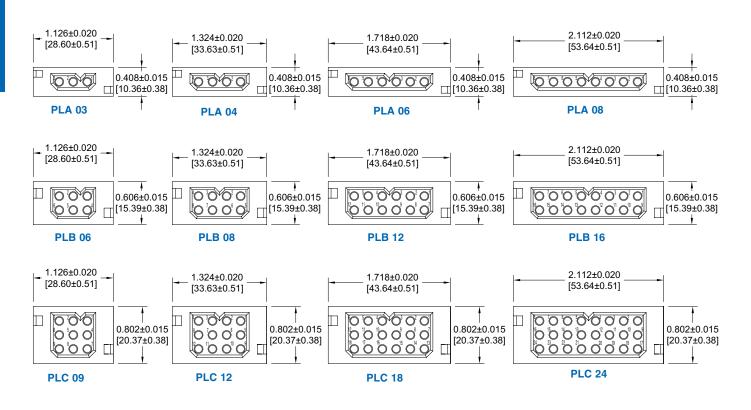


FEMALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS

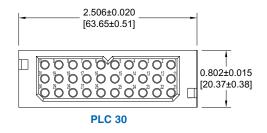
FEMALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS CODE 1 OR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY





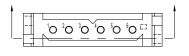
For information regarding panel cutouts, see page 67.

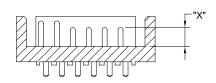


For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

FOR CONTACT SELECTION, SEE SIZE 16 CONTACTS ON PAGE 49

EXAMPLE 1

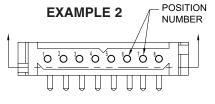


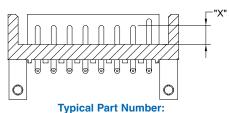


Typical Part Number: PLA06M300A1-E1B2B

LENGTH CODE	"X" CONTACT LENGTH
Α	0.370 [9.40]
В	0.330 [8.38]
С	0.310 [7.87]
D	0.290 [7.37]
E	0.250 [6.35]

MATING CONNECTOR TYPE	CONTACT OPTIONS
Board to Board	B, D, E
Board to Cable*	A, C, E
Cable to Cable*	A, D





PLA08M4B0C1-D8B

SEQUENTIAL MATING SYSTEM CRIMP REMOVABLE CONTACT PART NUMBERS

WIRE SIZE AWG/[mm²]	LENGTH CODE "A"	LENGTH CODE "C"	LENGTH CODE "D"	LENGTH CODE "E"
<u>12 - 14</u> [4.0 - 2.5]	MC112N-133.3	MC112N-133.2	MC112N-133.1	MC112N-133.0
<u>16 - 18 - 20</u> [1.5 - 1.0 - 0.5]	MC116N-133.3	MC116N-133.2	MC116N-133.1	MC116N-133.0

For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

SELECTION GUIDE FOR ORDERING DIFFERENT CONTACT LENGTHS STEP 9 OF ORDERING INFORMATION

SELECT CONNECTOR USING ORDERING INFORMATION ON PAGE 26
THEN CHOOSE STEPS BELOW FOR SEQUENTIAL MATING SYSTEM CONTACTS

STE	Р	1	2	3	4	5	6	7	8	9	
EXAMPL	LE	Е	1	В	2	В	3	D	4	D	
STEP 1 Specify code for most frequently used contact mating length. This length is used for all contacts no specified in steps 2 through 9.	S									STEF	
STEP 2 Position number for first special length contact.									STEF	conta	
STEP 3	_								_	,	contact specified in step 6 (Choose th code chart).
Length of contact specified in ste (Choose from length code chart)								STEF	_		
STEP 4								Posit	ion n	umb	er for third special length contact.
Position number for second spec length contact.	ciai				STEP 5 Length of contact specified in step 4 (Choose from					specified in step 4 (Choose from	
							leng	th co	de cl	nart).	



PCS SERIES CONNECTOR ORDERING INFORMATION

Power Connection **S**ystems

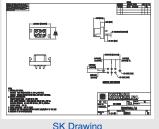
ORDERING INFORMATION - CODE NUMBERING SYSTEM

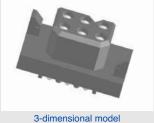
Specify Complete Connector By Selecting An Option From Step 1 Through 7

`	эреспу	Joinpiet	e Comine	cioi by	Selectin	y An Op	iloli i io	ш осер	
STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	PLB	06	L	3	0	0	A 1	/AA	
							A1	NOTE: I is not ree Example	STEP 9 - SPECIAL OPTIONS Sequential Mating Systems refer to page 25. CONTACT TECHNICAL SALES
system 8. Order contact 2 - Solder Cup, 18 AWG [1] for connection system 8 3 - Solder, Straight Printed sion for connection syst 32 - Solder, Straight Printed sion for connection syst 4 - Solder, Right Angle (90° tail extension for connec 42 - Solder, Right Angle (90° tail extension for connec 42 - Solder, Right Angle (90° tail extension for connec 43 - Press-fit, compliant Term Mount, termination lengt 45 - Order contacts separate systems 5, 6, 7, 8 and 9 insulator has 0.165 [4.1] 48 - Removable contact, par system 8. Order contact Terminating side of insu wire sizes. 92 - Straight PCB Mount, Pr inch [2.36] thick board. 93 - Straight PCB Mount, Pr inch [3.18] thick board.	Omm ²] ma . Not avail Board Mou ems 1, 4 a Board Mou em 3 and s) Printed E ction syste ination Rig in 0.183 [4.6 ination Rig in 0.219 [5.5] ely for cable ly, see page el mounte ets separat lator has 0	x. for pane able as PL unt with 0.1 nd 6. unt with 0.3 systems 1, 30 ard Mou ms 1, 2 an 30 ard Mou m 3 and sy ht Angle (9 56]. Must se e connecte es 47-53. for large v d connecte ely, see pa 1.165 [4.19]	if mount con *H. if 46 [3.71] for 19.58] to 4 and 6. if with 0.3 vistems 1,2 0°) Printed elect "B3" in ors for confront for for confront for confron	annector, ail exten- ail exten- ail exten- a6 [3.71] 77 [9.58] and 5. Board n step 5. Board n step 5. nection g side of ection or large		0 - 5 - 6 - 81 - 82 - 83 -	A1 - Go A2 - Go [5.] C1 - 0.00 terr C2 - 0.00 enc D1 - 0.00 terr D2 - 0.00 enc P6 - HOC None. Top Ope Panel M Panel M Panel M Panel M	old flash over old flash old fl	[0.76µ] gold over nickel on mating end and 5.00µ] tin-lead solder coated termination able with code 62, 63, 92 or 93 in step 4. [1.27µ] gold over nickel on mating end and d. [1.27µ] gold over nickel on mating end and 5.00µ] tin-lead solder coated termination able with code 62, 63, 92 or 93 in step 4. D PANEL MOUNT d. k release. If for 0.040 [1.02] thick panel. If for 0.090 [2.29] thick panel.
STEP 5 - MOUNTING ST 0 - None, B - Metal Right Angle (90°		Bracket.		_		12 - 13 -	Blind Ma Blind Ma	ating Syste ating Syste	em for 0.040 [1.02] thick panel. em for 0.060 [1.52] thick panel. em for 0.090 [2.29] thick panel. em for 0.120 [3.05] thick panel.

- BN Metal Right Angle (90°) Mounting Bracket with Push-on Fastener.
- ВЗ
- Plastic Right Angle (90°) Mounting Bracket with Cross Bar. Plastic Right Angle (90°) Mounting Bracket with Cross Bar and Push-on B3N
- Push-On Fastener For Straight Printed Board Mount Connectors
- ST2 Self-tapping steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 ST3 Self-tapping steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125
- [3.18] thick board. Use with contact code 62, 63, 92 or 93.
 Self-tapping steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 ST4
- [4.45] thick board. Use Self-tapping stainless steel screws 2-28 x 0.250±0.030 [6.35±0.76] length SS2
- for 0.093 [2.36] thick board. 4SS3
- Self-tapping stainless steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board. Use with contact code 62, 63, 92 or 93. Self-tapping stainless steel screws 2-28 x 0.375±0.030 [9.53±0.76] length
- SS4 for 0.175 [4.45] thick board. Use with con

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.





For high conductivity contact connectors, order PL*H connectors and *C112N(2)S contacts

^{**} PLB20 variant available with code 2, 3, 32, 4, 42, 92, and 93 only in Step 4. *** Mounting screws are ordered separately. See page 63 for part numbers.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.